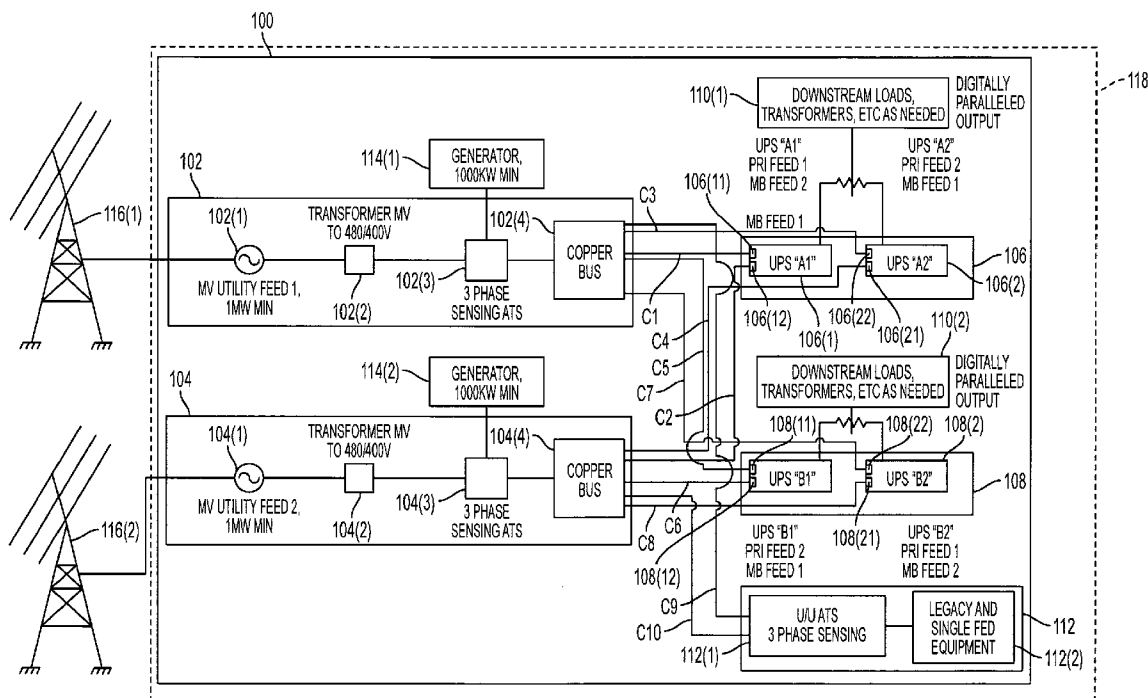




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JAIN(10) **Pub. No.: US 2014/0054965 A1**(43) **Pub. Date: Feb. 27, 2014**(54) **SYSTEM AND METHOD FOR EFFICIENT
POWER DISTRIBUTION AND BACKUP**(52) **U.S. CL.**
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(US)(57) **ABSTRACT**(21) Appl. No.: **13/594,533**(22) Filed: **Aug. 24, 2012****Publication Classification**(51) **Int. Cl.**
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A system and method of power distribution and backup is provided. The power backup system includes a first uninterruptible power supply and a second uninterruptible power supply configured to drive a load in parallel. The first uninterruptible power supply and the second uninterruptible power supply are both connected through a direct connection to at least two power sources.



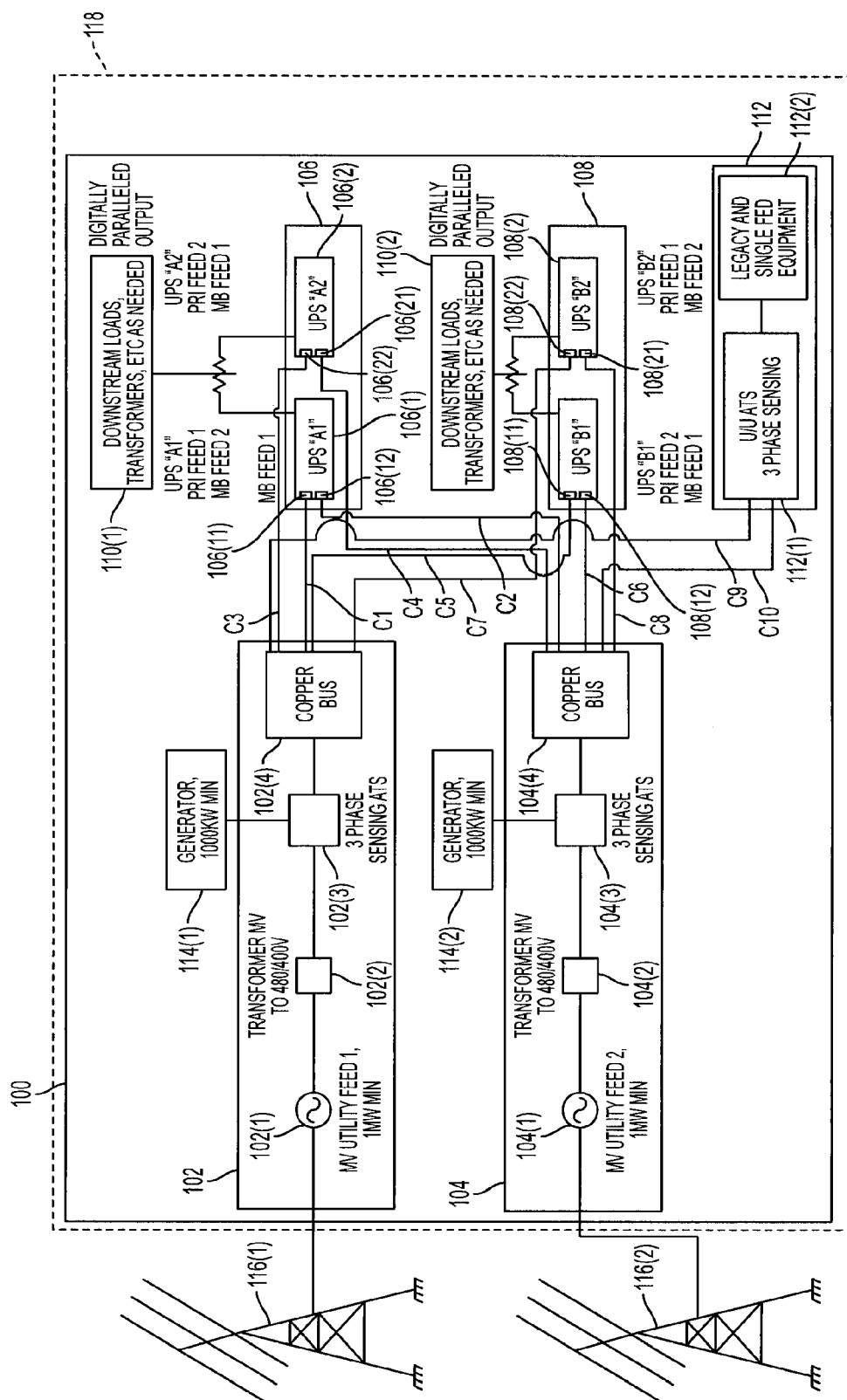


FIG. 1

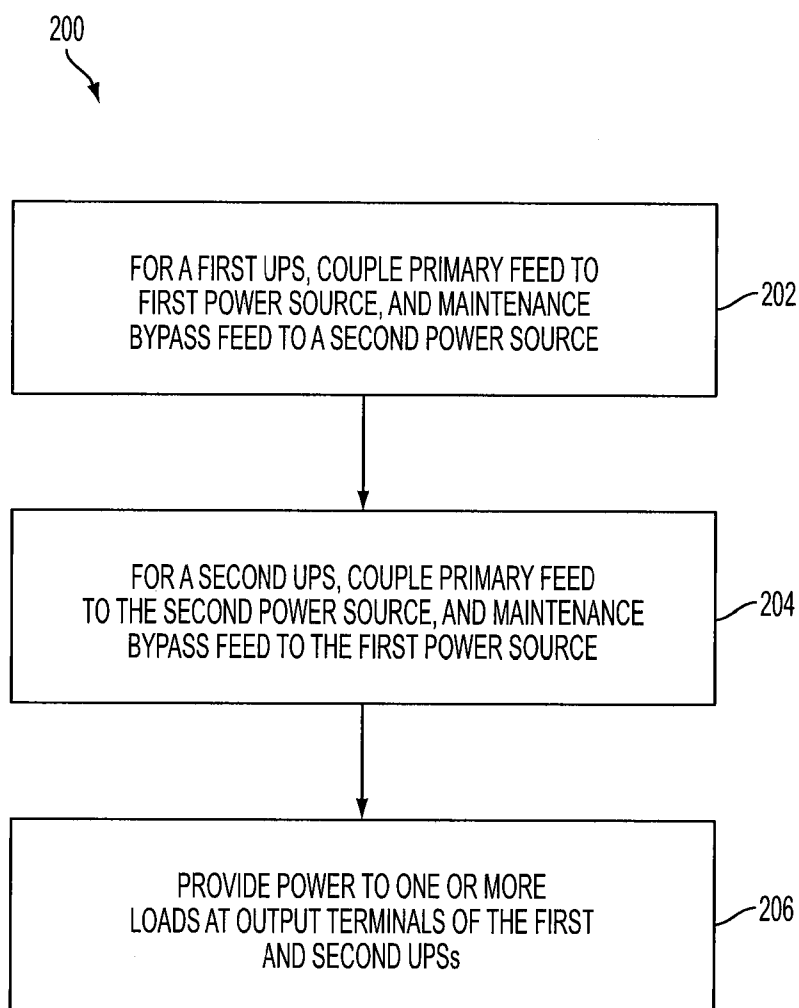


FIG. 2

SYSTEM AND METHOD FOR EFFICIENT POWER DISTRIBUTION AND BACKUP

BACKGROUND

Field

[0001] This application is directed generally to power distribution and backup systems, and specifically to uninterrupted power supply systems.

[0002] Conventional uninterrupted power supply systems require active components, e.g., an active switch, between a mains power source or a generator and an input inlet of the individual uninterrupted power supply systems. Such active switches or components are expensive, have to be predetermined for each such system, and are not linearly scalable to additional loads powered by the uninterrupted power supply system. In the event of failure of such active components, the power supply system has to be taken offline for repair, which results in downtime of the power supply system. Further, such active components require synchronization of the power being supplied to the uninterrupted power supply systems' respective inputs to drive loads using synchronized power at respective outputs. These active components may require synchronization of input feeders from utility as well, leading to higher costs, higher losses (inefficiencies), and more failure modes.

[0003] The present disclosure provides improvements over prior art uninterrupted power supply systems.

SUMMARY

[0004] Among other things, this disclosure provides embodiments of a power backup system. The power backup system includes a first uninterruptible power supply and a second uninterruptible power supply configured to drive a load in parallel. The first uninterruptible power supply and the second uninterruptible power supply are both connected through a direct connection to at least two power sources.

[0005] In one embodiment, an uninterrupted power supply system is provided. The uninterrupted power supply system includes a first uninterrupted power supply (UPS), a second UPS connected electrically parallel to the first UPS, a third UPS, and a fourth UPS connected electrically parallel to the third UPS. At least one of the first, the second, the third, and the fourth UPSs include at least two input inlets to directly receive power supply from at least two independent power sources without an active component in between the two independent power sources and the first, the second, the third, and the fourth UPSs, such that the first, the second, the third, and the fourth UPSs supply uninterrupted power to a load.

[0006] In another embodiment, a method for providing power backup is provided. The method includes coupling at least two uninterrupted power supplies (UPSs) directly to at least two independent power sources such that each of the at least two UPSs receives power from the at least two independent power sources. The method includes providing, from the at least two UPSs, uninterrupted power to a load connected in parallel to the at least two UPSs, wherein upon a failure of one of the at least two independent power sources, the other power source continues supplying power to the at least two UPSs for the providing.

BRIEF DISCUSSION OF THE DRAWINGS

[0007] FIG. 1 illustrates a schematic block diagram of a power backup system, in accordance with an embodiment.

[0008] FIG. 2 illustrates a flowchart for a method for providing power backup, in accordance with an embodiment.

DETAILED DESCRIPTION

[0009] FIG. 1 provides a schematic block diagram of an exemplary embodiment of a power backup system 100. Power backup system 100 may include a first power source 102, a second power source 104, a first pair or set of uninterruptible power supplies 106, a second pair or set of uninterruptible power supplies 108, a first load 110(1), a second load 110(2), a first generator 114(1), and a second generator 114(2), although power backup system 100 may include more or lesser number of components. For example, in one embodiment, power backup system 100 may include only first pair of uninterruptible power supplies 106 without second pair of uninterruptible power supplies 108, only one load, or three or more loads. Power backup system 100 includes connections C1-C8 that electrically couple first power source 102 and second power source 104 to first pair of uninterruptible power supplies 106 and second pair of uninterruptible power supplies 108 in the exemplary manner illustrated in FIG. 1. In addition, first power source 102 and second power source 104 are electrically coupled to a legacy load 112 via electrical connections C9 and C10, respectively. In one embodiment, power backup system 100 includes a generator 114(1) coupled to first power source 102 and generator 114(2) coupled to second power source 104. Electrical power provided by power source 102, power source 104, or both is used by first pair of uninterruptible power supplies 106, second pair of uninterruptible power supplies 108, or both, and generators 114(1) or 114(2), or both, to drive one or more loads, e.g., load 110(1) and/or load 110(2) coupled at respective output terminals (not shown) of first pair of uninterruptible power supplies 106 and second pair of uninterruptible power supplies 108, respectively. The features and functionalities of power backup system 100 may be achieved using fewer or higher number of components than those disclosed herein. For example, one or more of connections C1-C10 may be routed via passive components, e.g., circuit breakers or fuses, and the specific arrangement of components shown in power backup system 100 of FIG. 1 is by way of example only, and not by way of limitation. Also, one or more generators may be coupled as 114 for example, a 2 MW generator may feed two 1 MW capacity switches 102 or conversely, two 600 KW generator fees may be synchronized to feed a single 1 MW 102.

[0010] In one embodiment, power backup system may be located inside a building 118, e.g., a data center. In one embodiment, power backup system 100 may be located outside a building. In one embodiment, part of power backup system may be located inside building 118, whereas part of power backup system 100 may be located outside building 118. For example, first and second power sources 102 and 104 may be located outside building 118, and first and second pair of uninterruptible power supplies 106 and 108 may be located inside building 118. Accordingly, various embodiments described herein are not limited by specific location of components of power backup system 100, and the arrangement illustrated in FIG. 1 is by way of example only.

[0011] First power source 102 includes an alternating current (AC) mains power source 102(1). AC mains power source 102(1) itself may be coupled at its input to a power grid 116(1) or other power generating facility (not shown), and coupled electrically to a transformer 102(2) at its output. An output of transformer 102(2) may be coupled to an automatic transfer switch (ATS) 102(3). ATS 102(3) includes an inlet (not shown) to receive power from generator 114(1) in an event of a failure of AC mains power source 102(1). An output of ATS 102(3) is further coupled to a bus 102(4). Bus 102(4) outputs power at one or more connections (e.g., connections C1, C3, C5, C7, and C9).

[0012] Likewise, second power source 104 includes an alternating current (AC) mains power source 104(1). AC mains power source 104(1) itself may be coupled at its input to a power grid 116(2) or other power generating facility (not shown), and at its output to a transformer 104(2). In one embodiment, AC mains power source 102(1) and AC mains power source 104(1) may both be coupled to the same power grid 116(1) or 116(2). An output of transformer 104(2) may be coupled to an automatic transfer switch (ATS) 104(3). ATS 104(3) includes an inlet (not shown) to receive power from generator 114(1) in an event of a failure of AC mains power source 104(1). An output of ATS 104(3) is further coupled to a bus 104(4). Bus 104(4) outputs power at one or more connections (e.g., connections C2, C4, C6, C8, and C10). In one embodiment, second power source 104 is independent of first power source 102. Alternatively, second power source 104 may be same as or may be dependent upon first power source 102 for power. In one embodiment, first power source 102 and/or second power source 104 may allow for “net-metering” in which owners of loads 110(1) and 110(2) may receive financial or energy credit for at least a portion of electricity regenerated and supplied back to power grids 116(1) and/or 116(2). In one embodiment, first power source 102 and/or second power source 104 may allow for “peak shaving” that lets power users (e.g., loads 110(1) and/or 110(2)) take advantage of the relatively low cost of utility power during periods of off-peak demand and generate (a portion or all of) their own power during peak periods to avoid high demand charges. In one embodiment, first power source 102 and/or second power source 104 may be in a co-generation mode in coordination with the mains power supplier for cost-savings, energy efficiency, or environmentally friendly “green” applications.

[0013] AC mains power source 102(1) may be a power source supplying alternating current at a predetermined voltage and frequency (e.g., in transmission voltage (>115 KV), medium voltage (e.g., 33.4 kV), 480V/60 Hz, 277V/60 Hz, 240V/60 Hz, 120V/60 Hz, or other values) from a utility company, for example. In one embodiment, AC mains power source 102(1) may provide substantially sinusoidal output current with a known quality factor to drive one or more loads, e.g., load 110(1) and/or load 110(2). Likewise, AC mains power source 104(1) has physical structure and characteristics similar to that of AC mains power source 102(1). However, in one embodiment, AC mains power source 104(1) may output current or power that is unsynchronized with respect to an output at AC mains power source 102(1). The term “unsynchronized” relates to output at AC mains power source 102(1) and AC mains power source 104(1) being substantially out of phase, substantially out of frequency, substantially out of amplitude, or combinations thereof, with each other. For example, an output phase of AC mains power source 102(1)

may be substantially different from an output phase of AC mains power source 104(1). For example, when respective phases of output waveforms at AC mains power source 102(1) and AC mains power source 104(1) are outside a predetermined window of tolerance, the two phases are deemed as unsynchronized. In an alternative embodiment, current or power output from AC mains power source 102(1) and AC mains power source 104(1) may be synchronized. For example, when respective phases, frequencies, amplitudes, or combinations thereof, of AC mains power source 102(1) and AC mains power source 104(1) are within the predetermined window of tolerance of each other, the outputs are deemed as “synchronized.” In one embodiment, AC mains power source 102(1) and AC mains power source 104(1) may be supplied synchronized power by the utility power provider. In one embodiment, such synchronization may be achieved without using a paralleling board or a switch board. In one embodiment, output from AC mains power source 102(1) is exactly same as an output from AC mains power source 104(1) for all practical purposes. Specific parametric values of output from each of AC mains power source 102(1) and AC mains power source 104(1) may depend on specific geographical locations where power backup system 100 is implemented. As noted above, AC mains power source 102(1) and AC mains power source 104(1) may be located outside building 118 or in a power/electrical room of building 118 (e.g., a data center). In one embodiment, AC mains power source 102(1) and AC mains power source 104(1) may be replaced by direct current (DC) power sources. By way of example only, and not by way of limitation, AC mains power source 102(1) and AC mains power source 104(1) may provide a minimum of 1 MW power. Furthermore, AC mains power source 102(1) and/or AC mains power source 104(1) may be single phase, dual phase, or three-phase power sources.

[0014] In one embodiment, transformers 102(2) and 104(2) may each be step down transformers capable of outputting at a lower voltage than that provided by AC mains power source 102(1) and AC mains power source 104(1), respectively. In one embodiment, transformers 102(2) and 104(2) may each be step up transformers. By way of example only, and not by way of limitation, transformers 102(2) and 104(2) may each provide a step down voltage of 480V, or 400V from a value in MV range. Transformers 102(2) and 104(2) may step-up or step-down voltages to two or more levels, as needs by loads 110(1) and/or 110(2). Typically, the output ranges needed by UPSs 106(1), 106(2), 108(1), and/or 108(2) and/or loads 110(1) and/or 110(2) may be standard voltages such as 480/400/277/240/220/208/120/110V.

[0015] ATS 102(3) and ATS 104(3) may be three-phase sensing switches coupled to an output terminal of transformers 102(2) and 104(2), respectively. In one embodiment, ATS 102(3) and ATS 104(3) may be the more common, and less expensive single-phase sensing switches. In addition, ATS 102(3) and ATS 104(3) may each receive power from generators 114(1) and 114(2), respectively, in the event that one or more of AC mains power source 102(1) and AC mains power source 104(1) fail or under perform. For example, in addition to transferring a load (e.g., load 110(1)) to generators 114(1) and 114(2), ATS 102(3) and ATS 104(3) also command generators 1104(1) and 114(2), respectively, to start, based on the voltage monitored on the primary supply (e.g., AC mains power sources 102(1) and 104(1)). ATS 102(3) and ATS 104(3) also isolate generators 114(1) and 114(2), respectively, from the electric utility, when generators 114(1) and 114(2)

are on and are providing temporary power. The control capability of ATS 102(3) and ATS 104(3) may be manual only, or a combination of automatic and manual. For example, a controller or processor inside ATS 102(3) and ATS 104(3) may continuously, or at preprogrammed time intervals, monitor various quality factors associated with AC mains power source 102(1), generator 114(1), AC mains power source 104(1), and/or generator 114(2), respectively, and make a decision to connect/disconnect one or more of AC mains power source 102(1), generator 114(1), AC mains power source 104(1), and/or generator 114(2) to provide high or acceptable quality of power to buses 102(4) and 104(4). Likewise, ATS 102(3) and ATS 104(3) may be operated by a human operator who monitors power quality of output from AC mains power source 102(1), generator 114(1), AC mains power source 104(1), and/or generator 114(2) and selects the best ones amongst them. Further, such monitoring may be performed remotely in a control room where power quality parameters are computed at ATS 102(3) and ATS 104(3) but analyzed and displayed in the control room by computers, and provided to human operators for decision making. In one embodiment, ATS 102(3) and ATS 104(3) may have a logic controller implemented using a processor and a memory therein to condition output therefrom. Such conditioning may include, but is not limited to, noise filtering, smoothing, distortion reduction, and analog or digital signal processing performed on inputs to ATS 102(3) and ATS 104(3) prior to outputting.

[0016] Generators 114(1) and 114(2) may be for example, 1 MW minimum rating generators, although specific ratings of generators 114(1) and 114(2) will depend on current drawn by load 110(1) and/or load 110(2). By way of example only, generators 114(1) and 114(2) may be any kind of generators that meet reliability requirements for safe operation of loads 110(1) and 110(2). Typically stationary diesel generators may be used, but mobile, natural gas, propane, steam turbine, or solar generators may be used provided the availability requirements meet the application (loads 110(1) and 110(2)'s) needs. These generators may be used to provide peak shaving and other functions in conjunction with the "uninterruptible" power system. Additionally, it is to be noted that the term "generator" may simply be another utility or other power feeder, chosen to meet the requirements of the system or the specific application. There is no requirement that "generator" need to be standby or emergency power and instead may be primary "utility" power as well, though for reliability purposes, generators 114(1) and 114(2) may be completely different power feeds than power feeds of either AC mains power source 102(1) or AC mains power source 104(1).

[0017] The output power from ATS 102(3) and ATS 104(3) is provided to connections C1-C10 via buses 102(4) and 104(4), respectively, as illustrated in FIG. 1. In one embodiment, buses 102(4) and 104(4) are copper buses, and are passive devices, although other types of buses known to one of ordinary skill in the art may be used. Although only ten output connections C1-C10 are illustrated, higher or lower number of output connections from buses 102(4) and 104(4) may be present depending upon specific applications for which output power from AC mains power source 102(1) and AC mains power source 104(1) is to be used, as may be contemplated by one of ordinary skill in the art after reading this disclosure. For example, in one embodiment, connections C1 and C3 from bus 102(4), and connections C2 and C4 from bus 104(4) connect to and provide power to first pair of

uninterruptible power supplies 106. Likewise, connections C5 and C7 from bus 102(4), and connections C6 and C8 from bus 104(4) connect to and provide power to second pair of uninterruptible power supplies 108.

[0018] Connections C1-C10 are physical connections, for example, power cables with appropriate gauge rating to handle power provided by AC mains power source 102(1), generator 114(1), AC mains power source 104(1), and/or generator 114(2). Although, connections C1-C10 form or are direct connections between AC mains power source 102(1), generator 114(1), AC mains power source 104(1), and/or generator 114(2) and first pair of UPSs 106, second pair of UPSs 108, and legacy load 112, in one embodiment connections C1-C10 may be physically routed via passive components such as inductive chokes, circuit breakers, and/or fuses. In one embodiment, connections C1-C10 may be made of copper, however, any power grade material, e.g., Copper-aluminum alloy material, may be used for connections C1-C10.

[0019] In one embodiment, first pair of uninterruptible power supplies 106 include a first uninterrupted power supply (UPS) 106(1) and a second UPS 106(2). Each UPS 106(1) and 106(2) may be configured to rectify alternating current (AC) to direct current to drive load 110(1). In one embodiment, when load 110(1) is an alternating current load, such rectification may not be carried out. In one embodiment, input current to UPS 106(1) is provided via connections C1 and C2 to first power source 102 and second power source 104, respectively. Likewise, input current to UPS 106(2) is provided via connections C3 and C4 to first power source 102 and second power source 104, respectively. The input currents received by UPSs 106(1) and 106(2) may be unsynchronized relative to each other. In one embodiment, input current to UPS 106(1) provided via connections C1 and C2, and input current to UPS 106(2) provided by connections C3 and C4 may be synchronized. Regardless of whether the input currents are synchronized or unsynchronized, UPS 106(1) and UPS 106(2) provide a digitally synchronized output current to drive load 110(1). It is to be noted that although two UPSs 106(1) and 106(2) are illustrated, first pair of uninterruptible power supplies 106 may include a higher number of UPSs, in which case the phrase "pair" would no longer be applicable. For example, when first pair of uninterruptible power supplies 106 has three UPSs, it may be referred to as first triplet of uninterruptible power supplies 106, or generally, first set of power supplies 106, and the features and functionalities of the embodiments disclosed herein are not limited by specific numbers of UPSs.

[0020] In one embodiment, first UPS 106(1) has a first primary feed 106(11) at a first input inlet thereof, and a first maintenance bypass feed 106(12) at a second input inlet thereof. First primary feed 106(11) is coupled directly to bus 102(4) by connection C1 to receive AC current or power from first power source 102 (e.g., from AC mains power source 102(1) or generator 114(1)) at the first input inlet/terminal of UPS 106(1). First maintenance bypass feed 106(12) is coupled directly to bus 104(4) by connection C2 to receive AC current or power from second power source 104 (e.g., from AC mains power source 104(1) or generator 114(2)) at the second input inlet/terminal of UPS 106(1). As referred to herein, the term "directly" relates to a direct connection between respective components being described, without intermediate active devices (e.g., active switches, panel boards, etc.). For example, as described above, connection C1

forms or is a direct connection between first primary feed **106(11)** and bus **102(4)**. In one embodiment, such direct connections may include passive components in between (e.g., fuses, circuit breakers, breaker panels, etc.) with no substantial active components for switching between buses **102(4)** and **104(4)** of first power source **102** and second power source **104**, respectively.

[0021] In one embodiment, second UPS **106(2)** has a second primary feed **106(21)** at a first input inlet thereof, and a second maintenance bypass feed **106(22)** at a second input inlet thereof. Second primary feed **106(21)** is coupled directly to bus **104(4)** by connection **C4** to receive AC current or power from second power source **104** (e.g., from AC mains power source **104(1)** or generator **114(2)**) at the first input inlet/terminal of UPS **106(2)**. Second maintenance bypass feed **106(22)** is coupled directly to bus **102(4)** by connection **C3** to receive AC current or power from first power source **102** (e.g., from AC mains power source **102(1)** or generator **114(1)**) at the second input inlet/terminal of UPS **106(2)**. It is to be noted that in the arrangement of connections illustrated in FIG. 1, first primary feed **106(11)** and second primary feed **106(21)** are both directly connected to different power sources, viz., first power source **102** and second power source **104**, respectively. Likewise, first maintenance bypass feed **106(12)** and second maintenance bypass feed **106(22)** are both directly connected to different power sources, viz., second power source **104** and first power source **102**, respectively. In one embodiment, such direct connections may include passive components in between (e.g., fuses, circuit breakers, breaker panels, etc.) with no substantial active components for switching between buses **102(4)** and **104(4)** of first power source **102** and second power source **104**, respectively. An output of second UPS **106(2)** is connected to load **110(1)** with standard impedance matching circuitry in-between (not shown) to drive load **110(1)** in parallel with output from first UPS **106(1)**. In one embodiment, these outputs from first UPS **106(1)** and second UPS **106(2)** are synchronized (e.g., digitally synchronized).

[0022] In one embodiment, second pair of uninterruptible power supplies **108** includes a third UPS **108(1)** and a fourth UPS **108(2)**. Each UPS **108(1)** and **108(2)** may be configured to rectify alternating current to direct current to drive load **110(2)**. In one embodiment, when load **110(2)** is an alternating current load, such rectification may not be carried out. In one embodiment, input current to UPS **108(1)** is provided via connections **C5** and **C6** to first power source **102** and second power source **104**, respectively. Likewise, input current to UPS **108(2)** is provided by connections **C7** and **C8** to first power source **102** and second power source **104**, respectively. In one embodiment, input currents received at UPSs **108(1)** and **108(2)** may be unsynchronized relative to each other. In one embodiment, input current to UPS **108(1)** provided by connections **C5** and **C6**, and input current to UPS **108(2)** provided by connections **C7** and **C8** may be synchronized. Regardless of whether the input currents are synchronized or unsynchronized, UPS **108(1)** and UPS **108(2)** provide a digitally synchronized output current to drive load **110(2)**. It is to be noted that although two UPSs **108(1)** and **108(2)** are illustrated, second pair of uninterruptible power supplies **108** may include a higher number of UPSs, in which case the phrase “pair” would no longer be applicable. For example, when second pair of uninterruptible power supplies **108** has three UPSs, it may be referred to as second triplet of uninterruptible power supplies **108**, or generally, as second set of uninter-

ruptible power supplies **108**, and the features and functionalities of the embodiments disclosed herein are not limited by specific numbers of UPSs.

[0023] In one embodiment, third UPS **108(1)** has a third primary feed **108(11)** at a first input inlet thereof, and a third maintenance bypass feed **108(12)** at a second input inlet thereof. Third primary feed **108(11)** is coupled directly to bus **102(4)** by connection **C5** to receive AC current or power from first power source **102** (e.g., from AC mains power source **102(1)** or generator **114(1)**) at the first input inlet/terminal of third UPS **108(1)**. Third maintenance bypass feed **108(12)** is coupled directly to bus **104(4)** by connection **C6** to receive AC current or power from second power source **104** (e.g., from AC mains power source **104(1)** or generator **114(2)**) at the second input inlet/terminal of third UPS **108(1)**. In one embodiment, such direct connections may include passive components in between (e.g., fuses, circuit breakers, breaker panels, etc.) with no substantial active components for switching between buses **102(4)** and **104(4)** of first power source **102** and second power source **104**, respectively.

[0024] In one embodiment, fourth UPS **108(2)** has a fourth primary feed **108(21)** at a first input inlet thereof, and a fourth maintenance bypass feed **108(22)** at a second input inlet thereof. Fourth primary feed **108(21)** is coupled directly to bus **104(4)** by connection **C8** to receive AC current or power from second power source **104** (e.g., from AC mains power source **104(1)** or generator **114(2)**) at the first input inlet/terminal of fourth UPS **108(2)**. Fourth maintenance bypass feed **108(22)** is coupled directly to bus **102(4)** by connection **C7** to receive AC current or power from second power source **102** (e.g., from AC mains power source **102(1)** or generator **114(1)**) at the second input inlet/terminal of fourth UPS **108(2)**. It is to be noted that in the arrangement of connections illustrated in FIG. 1, third primary feed **108(11)** and fourth primary feed **108(21)** are both directly connected to different power sources, viz., first power source **102** and second power source **104**, respectively. Likewise, third maintenance bypass feed **108(12)** and fourth maintenance bypass feed **108(22)** are both directly connected to different power sources, viz., second power source **104** and first power source **102**, respectively. In one embodiment, such direct connections may include passive components in between (e.g., fuses, circuit breakers, breaker panels, etc.) with no substantial active components for switching between buses **102(4)** and **104(4)** of first power source **102** and second power source **104**, respectively. In one embodiment, these outputs from third UPS **108(1)** and fourth UPS **108(2)** are synchronized (e.g., digitally synchronized).

[0025] The term “uninterruptible” relates to substantially continuous electricity or power supply from one or more of first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)** to load **110(1)** and/or load **110(2)**. Further, the term “uninterruptible” may refer to outputting electricity or power from one or more of first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)** to load **110(1)** and/or load **110(2)** in a manner that does not disrupt acceptable performance of loads **110(1)**-**110(n)**. For example, power output from first UPS **106(1)** may, for a period of time, fluctuate. However, as long as such fluctuation does not affect normal operation of load **110(1)**, output current or power from first UPS **106(1)** may still be deemed as “uninterrupted” power supply. The acceptable or normal operation of loads **110(1)** and **110(2)** may depend on specific application for which loads **110(1)** and **110(2)** are used, and

as such, the definition of such acceptable performance may vary based on specific circumstances. Contrastingly, when power supply becomes discontinuous, or substantially prevents operation of loads **110(1)** and **110(2)**, then such a power output or supply is deemed as “interrupted” or “discontinuous,” and is by definition, not uninterruptible. In one embodiment, upon a failure of any two UPSs out of first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)**, the other two UPSs may continue providing power to a load. In one embodiment, each of first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)** may be a 500 kW output UPS. By way of example only, and not by way of limitation, one or more of first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)** may be, but are not limited to single or double conversion, AC-AC, AC-DC-AC, DC-AC, rotary (flywheel, etc.), or the like.

[0026] In one embodiment, legacy load **112** is coupled to bus **102(4)** by connection **C9** and to bus **104(4)** by connection **C10**. Legacy load **112** generally refers to single phase equipment that may be present in building **118**. Legacy load **112** may be equipment that only supports a single power input, and will benefit from first UPS **106(1)** and second UPS **108(1)** that synchronize their output but not necessarily from all four UPSs **106(1)**, **106(2)**, **108(1)**, and **108(2)**. An example of such a load would be a typical monitor for a personal computer (PC). While servers may be designed with two or more power supplies that may be able to rectify totally unsynchronized loads, consumer and desktop equipment tends to have a single load. In this case, legacy load **112** may power building systems that only support a single input (e.g., Chiller or other heating, ventilation, and air conditioning (HVAC) component, etc.). This shows how power backup system **100** may be applied to existing buildings and designs with little or no modification to the components that don’t need the protection. Likewise, ATSs **102(3)** and **104(3)** may be applied after each of respective first and second pairs of UPSs **106** and **108** to provide UPS power to those components that could benefit from the UPS protection. Legacy load **112** may include a three-phase sensing switch **112(1)** to receive AC current or power from first power source **102** and second power source **104**. Three phase sensing switch **112(1)** may be for a utility to utility feed. Based upon sensed power received from first power source **102**, second power source **104**, or both, three-phase sensing switch **112(1)** may drive legacy and single feed equipment **112(2)** or other loads. The term “single feed” refers to loads that have only one input terminal, in contrast with dual feed equipment/devices, e.g., UPSs **106(1)**, **106(2)**, **108(1)**, and **108(2)**, which have at least two input inlets/terminals configured as primary feed and maintenance bypass feed, as described above. In one embodiment, legacy load **112** is optional in which case power backup system **100** will not include connections **C9** and **C10**.

[0027] In one embodiment, loads **110(1)** and **110(2)** may each be servers in a datacenter, which further couple to individual computers (not shown) serviced by the data center. Although loads **110(1)** and **110(2)** have been shown as separate loads, in one embodiment, loads **110(1)** and **110(2)** may be a single load. Further examples of loads **110(1)** and **110(2)** may include additional downstream equipment, transformers, and the like, and the features and functionalities of the embodiments disclosed herein are not limited by the nature of loads **110(1)** and **110(2)**. In an alternative embodiment, more than two loads may be present. In an alternative embodiment, a single server may support more than two power supplies and

may connect to multiple power systems **100** as load **110(1)** or **110(2)** with respect to each system. Further, a load **110** may have two power inputs and draw as both loads **110(1)** and **110(2)** for higher reliability (e.g. a dual power supply computer server).

[0028] By way of example only, power backup system **100** is arranged to provide uninterrupted power to one or more of loads **110(1)** and **110(2)**. In one example, power backup system **100** provides continuous uninterrupted power in an event of failure of one or more of power sources (e.g., first power source **102**, second power source **104**, or both). For example, in the example embodiment illustrated in FIG. 1, power backup system **100** has a total of four independent power sources—AC mains power source **102(1)**, AC mains power source **104(1)**, generator **114(1)**, and generator **114(2)**, although in other embodiments, power backup system **100** may have additional number of independent power sources. The arrangement of connections **C1-C10** in power backup system **100** insures that as long as at least one of these four power sources is functioning, loads **110(1)** and **110(2)** will always have uninterrupted power supply through UPSs **106(1)**, **106(2)**, **108(1)**, and/or **108(2)**. By way of example only, and not by way of limitation, certain failure modes of power backup system **100** are discussed below.

[0029] In a first failure mode of power backup system **100**, AC mains power source **102(1)** fails or under performs (e.g., poor quality factor or change in amplitude, frequency, loss of a phase or a “leg,” phase unbalance, etc.). In this mode, ATS **102(3)** senses such abnormal conditions and directs power from generator **114(1)** to bus **102(4)**. As a result, loads **110(1)** and **110(2)**, as well as legacy load **112**, if present, continue to receive power over respective connections **C1-C10**. Likewise, only a failure of generator **114(1)**, does not affect power backup system **100**’s capability to drive loads **110(1)** and **110(2)**. Similar analysis for such a failure mode, where one of AC mains power source **104(1)** or generator **114(2)** fails or underperforms, may be carried out. For example, ATS **104(3)** may sense abnormal conditions at AC mains power source **104(1)**, and accordingly may direct power from generator **114(2)** to bus **104(4)**. As a result, loads **110(1)** and **110(2)**, as well as legacy load **112**, if present, continue to receive power over respective connections **C1-C10**. Likewise, only a failure of generator **114(2)**, does not affect power backup system **100**’s capability to drive loads **110(1)** and **110(2)**.

[0030] In a second failure mode of power back system **100**, first power source **102** as well as generator **114(1)** may both fail. In this mode, there is no current or power output from bus **102(4)**, and therefore, connections **C1**, **C3**, **C5**, **C7**, and **C9** are electrically dead. In one embodiment, “back feeding” via a manual switch or an active component may be used to provide power to **C1**, **C3**, **C5**, **C7**, and **C9** from second power source **104** or generator **114(2)**, even though second power source **104** or generator **114(2)** may be in a failed state. Such back feeding may be useful, for example, in testing the failed components of power back system **100**. However, even with a total failure of first power source **102** and generator **114(1)**, loads **110(1)** and **110(2)** receive power from second power source **104** and/or generator **114(2)**. For example, in this failure mode, first primary feed **106(11)** does not receive any power over connection **C1**. However, first maintenance bypass feed **106(12)** receives power from second power source **104** over connection **C2**. As a result, output to load **110(1)** from first UPS **106(1)** is maintained. Likewise, second primary feed **106(21)** of second UPS **106(2)** connected to

second power source **104** by connection **C4** is unaffected by the failure of first power source **102**, and continues outputting power to load **110(1)**. However, second maintenance feed **106(22)** connected to and receiving power from first power source **102** over connection **C3** does not receive any electrical power when first power source **102** as well as generator **114(1)** both fail.

[0031] Similarly, in the second failure mode, although third primary feed **108(11)** of third UPS **108(1)** does not receive any electrical power from first power source **102** and generator **114(1)** over connection **C5**, and fourth maintenance bypass feed **108(22)** of fourth UPS **108(2)** does not receive any electrical power from first power source **102** over connection **C7**, as illustrated in FIG. 1, third maintenance bypass feed **108(12)** of third UPS **108(1)** and fourth primary feed **108(21)** of fourth UPS **108(2)** continue to receive power from second power source **104** or generator **114(2)** and therefore, can drive load **110(2)** with no disruption resulting from failure of first power source **102** and generator **114(1)**. In addition, in the second failure mode, legacy load **112** still receives power from second power source **104** over connection **C10**.

[0032] In a third failure mode, second power source **104** as well as generator **114(2)** may both fail. In this mode there is no current or power output from bus **104(4)**, and therefore, connections **C2**, **C4**, **C6**, **C8**, and **C10** are electrically dead. However, even with a total failure of second power source **104** and generator **114(2)**, loads **110(1)** and **110(2)** receive power from first power source **102** and/or generator **114(1)**. For example, in this failure mode, second primary feed **106(21)** of UPS **106(2)** does not receive any power from second power source **104** and/or generator **114(2)** over connection **C4**. Similarly, first maintenance bypass feed **106(12)** of UPS **106(1)** does not receive any power from second power source **104** and/or generator **114(2)** over connection **C2**. However, first primary feed **106(11)** and second maintenance bypass feed **106(22)** receive power from first power source **102** over connections **C1** and **C3**, respectively. As a result, output to load **110(1)** from first UPS **106(1)** is maintained.

[0033] Similarly, in the third failure mode, although third maintenance bypass feed **108(12)** of third UPS **108(1)** does not receive any electrical power from second power source **104** and generator **114(2)** over connection **C6**, and fourth primary feed **108(21)** of fourth UPS **108(2)** does not receive any electrical power from second power source **104** over connection **C8**, as illustrated in FIG. 1. However, third primary feed **108(11)** of third UPS **108(1)** and fourth maintenance bypass feed **108(22)** of fourth UPS **108(2)** continue to receive power from first power source **102** or generator **114(1)** over connections **C5** and **C7**, respectively, and therefore, can drive load **110(2)** with no disruption resulting from failure of second power source **104** and generator **114(2)**. In addition, in the third failure mode, legacy load **112** still receives power from first power source **102** over connection **C9**.

[0034] In a fourth failure mode, only generator **114(1)** may be functioning, and AC mains power source **102(1)**, AC mains power source **104(1)**, and generator **114(2)** may be out of service. In this failure mode, connections **C1**, **C3**, **C5**, **C7**, and **C9** are active or live since bus **102(4)** outputs electrical power from generator **114(1)** at these terminals. As a result, even with a failure of AC mains power source **102(1)**, AC mains power source **104(1)**, and generator **114(2)**, loads **110(1)**, **110(2)** and legacy load **112** still receive power. The potential lack of synchronization of generator **114(1)** and AC mains

power source **102(1)** does not affect power backup system **100**'s ability to drive loads **110(1)** and **110(2)** because first UPS **106(1)** and second UPS **106(2)**, and third UPS **108(1)** and fourth UPS **108(2)** may digitally synchronize.

[0035] In a fifth failure mode, only generator **114(2)** may be functioning, and AC mains power source **102(1)**, AC mains power source **104(1)**, and generator **114(1)** may be out of service. In this failure mode, connections **C2**, **C4**, **C6**, **C8**, and **C10** are active or live since bus **104(4)** outputs electrical power from generator **114(2)** at these terminals. As a result, even with a failure of AC mains power source **102(1)**, AC mains power source **104(1)**, and generator **114(1)**, loads **110(1)**, **110(2)** and legacy load **112** still receive power.

[0036] It is to be noted that the failure modes described above are by way of example only, and not by way of limitation. One of ordinary skill in the art reading this disclosure may contemplate other failure modes that may be one or more combinations of the failure modes described above. For example, even if one of the UPSs in a pair of UPSs fail or underperform, the other UPS in the pair will continue to power the load.

[0037] In one embodiment, only one of first pair of UPSs **106** or second pair of UPSs **108** may be provided to power a load (e.g., load **110(1)**). The failure modes described above, or combinations thereof would still apply and uninterrupted power to the load is still achieved even with only one pair of UPSs. For example, even with different failure modes, UPSs **106(1)** and **106(2)** will continue to receive power from at least one of AC mains power source **102(1)**, AC mains power source **104(1)**, generator **114(1)**, and generator **114(2)**. Further, in one embodiment, when a primary feed of any UPS is not receiving power, that UPS may initially rely on a battery included therein to provide power to a load (e.g., load **110(1)**), and then gracefully transfer power to the load from its maintenance bypass feed. Such graceful transfer may be controlled by a controller (not shown) having a processor and a memory coupled to each other by an internal bus inside the UPS.

[0038] In one embodiment, additional UPSs may be provided. For example, a third pair or set of UPSs (not shown) may be provided where primary feeds of each UPS in the third pair may be connected to different independent power sources, and likewise the maintenance bypass feeds of each UPS in the third pair may be connected to different independent power sources. That is, a primary feed of a UPS in the third pair of UPSs may share a power source (e.g., power source **102** or generator **114(1)**) with a maintenance bypass feed of the other UPS. Likewise, the maintenance bypass feed of the first UPS in the third pair of UPSs may share a common power source with the primary feed of the second UPS in the third pair of UPSs. As a result, the failure mode analysis described above may similarly be extended to any number of UPS pairs or sets, in the manner of connections described above.

[0039] FIG. 2 illustrates a flowchart of a method **200** for providing power backup, using for example, power backup system **100**.

[0040] Method **200** may begin at a process **202** where a primary feed of a first UPS (e.g., first UPS **106(1)**) is directly coupled to a first power source (e.g., AC mains source **102(1)** and/or generator **114(1)**), and a maintenance bypass feed is directly coupled to a second power source (e.g., AC mains source **104(1)** and/or generator **114(2)**). Such direct coupling may include coupling without any active components (e.g., active switches). The first and second power sources are inde-

pendent power sources and may provide unsynchronized power. Alternatively, the first and second power sources may provide synchronized power even though they may be independent sources of power.

[0041] At a process **204**, a primary feed of a second UPS (e.g., second UPS **106(1)**) is directly coupled to the second power source (e.g., AC mains source **104(1)** and/or generator **114(2)**), and a maintenance bypass feed is directly coupled to the first power source (e.g., AC mains source **102(1)** and/or generator **114(1)**). The couplings are made such that the primary feed of the second UPS is coupled to a power source different from the power source coupled to the primary feed of the first UPS. Likewise, the couplings are made such that the maintenance bypass feed of the second UPS is coupled to a power source different from the power source coupled to the maintenance bypass feed of the first UPS.

[0042] At a process **206**, the first and the second UPSs provide uninterrupted power supply to one or more loads connected in parallel at respective outlets of the first and the second UPSs. Such providing of power to the one or more loads is carried out such that, such that failure of one of the power sources does not affect the output of the first and the second UPSs. In one embodiment, the output from the two UPSs is digitally synchronized to drive the one or more loads.

[0043] It is to be noted that specific order of processes **202-206** described above is by way of example only and not by way of limitation. For example, some processes may be carried out before, or in parallel with other processes. Further, two or more processes may be combined into one without departing from the scope of method **200**. Alternatively or additionally, one or more processes may be optional depending upon specific features and functionalities desired. For example, optionally, additional UPSs (e.g., second pair of UPSs **108**) may be coupled to independent power sources in a manner similar to that described for first and second UPSs in processes **202** and **204** above, and illustrated by way of example only in FIG. 1.

[0044] By way of example only and not by way of limitation, various embodiments described herein advantageously provide synchronized power to one or more loads, e.g., servers in a data center, independent of whether first power source **102** and second power source **104** are synchronized or unsynchronized. The embodiments described herein provide uninterrupted power without having a single point of failure in the power train with substantially 99% energy efficiency. In one implementation, no motorized breaches or panel boards are used between first power source **102**, second power source **104**, generators **114(1)** and **114(2)** and first and second pair of UPSs **106** and **108**, although the from first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)** individually may have static transfer switches inside them. Likewise, in one embodiment, switching between first power source **102** and second power source **104** to provide power to first and second pairs of UPSs **106** and **108** may be contactless. Yet another exemplary advantage of various embodiments described herein is that component costs are reduced by up to 70% as compared to active switch implementations. Furthermore, loss of synchronization between first AC mains power source **102(1)** and generator **114(1)**, and/or second AC mains power source **104(1)** and generator **114(2)**, e.g., in an emergency, does not impact the downstream load. Power backup system **100** is scalable linearly for additional power sources and UPSs, with no complex costs associated with centrally controlled components that have to be upsized.

Additionally, in one embodiment, the lengths of the conductors between components may be significantly reduced to reduce resistive loads and further increase efficiency; these are in part enhanced through the increased use of passive components.

[0045] In one embodiment, combinations of power delivery mechanisms may be utilized to output power from first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)**. For example, power may be shared between any pair of UPSs, e.g., first UPS **106(1)** and second UPS **106(2)**. Alternatively, loads **110(1)** and/or **110(2)** may independently receive power from first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)**. Still alternatively, power from one power outlet of first UPS **106(1)**, second UPS **106(2)**, third UPS **108(1)**, and/or fourth UPS **108(2)** can provide power to dual power servers or other loads. In one embodiment, power backup system **100**, and specifically first pair of UPSs **106** and/or second pair of UPSs **108** is configured to provide power outputs of 1 MW to 100 MW, although other higher or lower values of power output may be achieved using other number of UPSs (or different sizes of UPSs).

[0046] The above-discussed embodiments and aspects of this disclosure are not intended to be limiting, but have been shown and described for the purposes of illustrating the functional and structural principles of the inventive concept, and are intended to encompass various modifications that would be within the spirit and scope of the following claims.

What is claimed is:

1. A power backup system, comprising:

a first uninterruptible power supply and a second uninterruptible power supply configured to drive a load in parallel, wherein the first uninterruptible power supply and the second uninterruptible power supply are both connected through a direct connection to at least two power sources.

2. The power backup system of claim 1 further comprising: a third uninterruptible power supply and a fourth uninterruptible power supply driving the load in parallel, wherein the third uninterruptible power supply and the fourth uninterruptible power supply are both connected directly to the at least two power sources.

3. The power backup system of claim 2, wherein each of the first, the second, the third, and the fourth uninterruptible power supply is configured to switch between power from the at least two power sources, each of the at least two power sources comprising at least one of a generator and an interface to mains power.

4. The power backup system of claim 2, wherein at least two of the first, the second, the third, and the fourth uninterruptible power supplies are electrically connected to the at least two power sources directly through the direct connection without an active component in between.

5. The power backup system of claim 2, wherein the third uninterruptible power supply and the fourth uninterruptible power supply each comprise a primary feed and a maintenance bypass feed, wherein the primary feed of the third uninterruptible power supply and the primary feed of the fourth uninterruptible power supply are connected to different power sources, and wherein the maintenance bypass feed of the third uninterruptible power supply and the maintenance bypass feed of the fourth uninterruptible power supply are connected to different power sources.

6. The power backup system of claim 5, wherein the primary feed of the third uninterruptible power supply and the maintenance bypass feed of the fourth uninterruptible power supply are both connected to a first power source of the at least two power sources, and wherein the primary feed of the fourth uninterruptible power supply and the maintenance bypass feed of the third uninterruptible power supply are both connected to a second power source of the at least two power sources.

7. The power backup system of claim 2, wherein the at least two power sources are mutually unsynchronized, and wherein the third uninterruptible power supply and the fourth uninterruptible power supply each output digitally synchronized power at respective output terminals for driving the load.

8. The power backup system of claim 1, wherein the at least two power sources are mutually unsynchronized, and wherein the first uninterruptible power supply and the second uninterruptible power supply each output digitally synchronized power at respective output terminals for driving the load.

9. The power backup system of claim 1, wherein the at least two power sources are mutually synchronized.

10. The power backup system of claim 1, wherein the first uninterruptible power supply and the second uninterruptible power supply each comprise a primary feed and a maintenance bypass feed, wherein the primary feed of the first uninterruptible power supply and the primary feed of the second uninterruptible power supply are connected to different power sources, and wherein the maintenance bypass feed of the first uninterruptible power supply and the maintenance bypass feed of the second uninterruptible power supply are connected to different power sources.

11. The power backup system of claim 10, wherein the primary feed of the first uninterruptible power supply and the maintenance bypass feed of the second uninterruptible power supply are both connected to a first power source of the at least two power sources, and wherein the primary feed of the second uninterruptible power supply and the maintenance bypass feed of the first uninterruptible power supply are both connected to a second power source of the at least two power sources.

12. The power backup system of claim 1, wherein the at least two power sources are independent power sources, and wherein in an event of failure of one of the at least two power sources, the load receives power from the other power source that did not fail.

13. An uninterruptible power supply system, comprising:
a first uninterruptible power supply (UPS);
a second UPS connected electrically parallel to the first UPS;
a third UPS; and
a fourth UPS connected electrically parallel to the third UPS,
wherein at least one of the first, the second, the third, and the fourth UPSs comprise at least two input inlets to

directly receive power supply from at least two independent power sources without an active component in between the two independent power sources and the first, the second, the third, and the fourth UPSs, such that the first, the second, the third, and the fourth UPSs supply uninterrupted power to a load.

14. A method for providing power backup, comprising:
coupling at least two uninterrupted power supplies (UPSs) directly to at least two independent power sources such that each of the at least two UPSs receives power from the at least two independent power sources; and

providing from the at least two UPSs, uninterrupted power to a load connected in parallel to the at least two UPSs, wherein upon a failure of one of the at least two independent power sources, the other power source continues supplying power to the at least two UPSs for the providing.

15. The method of claim 14 further comprising:
the at least two UPSs switching between power supplied from the at least two power sources, each of the at least two power sources comprising at least one of a generator and an interface to mains power.

16. The method of claim 14, wherein the coupling comprises coupling without an active component in between the at least two UPSs and the at least two independent power sources.

17. The method of claim 14, wherein the at least two UPSs comprise a first UPS and a second UPS, such that the first UPS comprises a first primary feed and a first maintenance bypass feed and the second UPS comprises a second primary feed and a first maintenance bypass feed, and wherein the coupling comprises:

coupling the first primary feed and the second maintenance bypass feed to a first power source of the at least two independent power sources; and

coupling the second primary feed and the first maintenance bypass feed to a second power source of the at least two independent power sources.

18. The method of claim 14, wherein the coupling comprises receiving at the at least two UPSs unsynchronized power from the at least two independent power sources, and wherein the providing comprises providing from the at least two UPSs synchronized power to the load.

19. The method of claim 14, wherein the coupling comprises receiving at the at least two UPSs synchronized power from the at least two independent power sources.

20. The method of claim 14, wherein the at least two UPSs receive power from the at least two independent power sources substantially simultaneously, wherein the coupling comprises:

coupling at least one additional UPS directly to at least one of the at least two independent power sources, wherein upon a failure of the at least two UPSs, the at least one additional UPS continues to supply uninterrupted power to the load.

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